



# RANSHOFF



12" LEANVEYOR

CASE STUDY

30mm PROJECTILES – STEEL AND BRASS

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# LEANVEYOR

## THE CHALLENGE:

Contamination: Coolant and chips

Cleaning Expectations: Visual clean

Drying Expectations: Dry with no drips

Part Acceptance Method: Visual clean

Production: 900 Parts / hr. – 4 Seconds / Part TAKT

Loading / Unloading: Manual

Preceding / Succeeding Ops: Machining / Machining or final assembly

Footprint Constraints: None

## THE SOLUTION:

Equipment: 12" Leanveyor

Sequence: Wash - rinse and RP stages

Cleaning Mechansims: Spray wash - drain blow-off - spay rinse - drain blow-off - RP spray - drain and blow-off electric

Drying Mechansim: Heated blow-off electric

Features: Stainless seel, energy efficient design, full access doors

Actual Footprint: 19'-6" OAL x 8' 0" OAW x 11'-11" High

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