



RANSOHOFF



BATCH DRUM

CASE STUDY

BRASS SHELL CASINGS, COPPER ALLOY

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CONTINUOUS DRUM DRYER

THE CHALLENGE:

Contamination: Coolant and sharp edges

Cleaning Expectations: Visual Clean/ Deburr

Drying Expectations: Dry upon discharge

Part Acceptance Method: Visual clean

Production: 2 to 3 Cubic feet per Batch

Loading / Unloading: Manual

Preceding / Succeeding Ops: Stamping forming

Footprint Constraints: None

THE SOLUTION:

Equipment: 30" Batch drum

Sequence: Tumble with or with out media

Cleaning Mechansims: Tumble wash and spray rinse

Drying Mechansim: Heated blow-off electric heat

Features: Stainless steel, energy efficient design, full access doors

Actual Footprint: 12'-10 7/8" OAL x 5' 3 1/2" OAW

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