LEANVEYOR LV-12
AUTOMOTIVE DIFFERENTIAL CASE

THE CHALLENGE:

- Contamination: Machining chips and coolant
- Cleaning Expectations: 2mg max weight contaminant / 200 micron max particle size
- Drying Expectations: 100% Dry
- Part Acceptance Method: Standard millipore procedure
- Production: 97 parts per hour
- Loading / Unloading: Manual
- Preceding / Succeeding Ops: Machining/Assembly-paint
- Footprint Constraints: As small as possible

THE SOLUTION:

- Equipment: Leanveyor LV-12
- Sequence: Wash, rinse, dry
- Cleaning Mechanisms: Medium pressure spray
- Drying Mechanism: Heated blow-off
- Features: Demag station, 3-color stack light, low-pressure switch, cartridge filters, Chip basket, interstage blow-off
- Actual Footprint: 6’w x 16’ x 7’h

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